Unit No. 1 Properties of Fluids and Dimensional Analysis

o. 1

Fluid: - Tendency to flow

Ideal Fluids

(Viscosity, Surface Tension & it is incompressible)

Real Fluids

(Viscosity, Surface Tension and possess Compressibility)





Fluid Mechanics: - Branch of science that deals with behaviour of fluid at rest as well as in motion.

Fluid Statics

(Study of fluids at rest)

Fluid Kinematics

(Study of fluids in motion without considering the forces causing the motion)

Fluid Dynamics

(Study of fluids in motion with consideration of the forces causing the motion)

Mass Density

• Definition
$$\rho = \frac{mass\ of\ fluid}{volume\ of\ fluid}$$

- Formula:
- Value and units: density of water is 1 gm/cm3 or 1000 kg/m3

Specific Weight

or

Weight Density

• Formula:

$$w = \frac{weight \ of \ fluid}{volume \ of \ fluid}$$

$$=rac{mass\ of\ fluid*acceleration\ due\ to\ gravity}{volume\ of\ fluid}$$
 $w\ or\ \gamma=
ho*g$

 Value and units: w for water = 9810 N/m3, 9.81 kN/m3, 1000 kgf/m3 or 981 dynes/cm3

Specific Volume

• Formula:
$$specific\ volume = \frac{volume\ of\ fluid}{weight\ of\ fluid} = \frac{volume\ of\ fluid}{mass\ of\ fluid}$$

$$=\frac{1}{\gamma}=\frac{1}{\rho}$$

Specific Gravity

- Definition
- Formula:

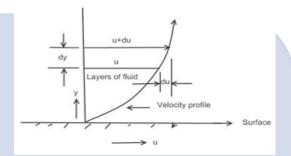
 $specific gravity = \frac{weight density of fluid}{weight density of standard fluid}$

• Units: Dimensionless / No Unit

Viscosity

- Definition
- Formula / Derivation :

$$\tau \ \alpha \ \frac{du}{dy} \ \tau = \mu \, \frac{du}{dy}$$



- Units: kg.f-sec/m2 or dyne-sec/cm2 or N.s/m2
- 1 N.s/m2 = 10 poise
- Dynamic Viscosity:

$$\mu = \frac{\tau}{\frac{du}{du}}$$

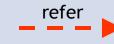
• Kinematic Viscosity :

 $\frac{du}{dy} v = \frac{\mu}{dy}$

• Newtons Law of Viscosity

Fluid obey
Do not obey
Fluid

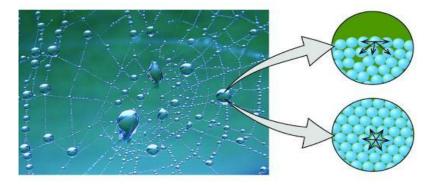
Newton's law of viscosity Newton's law of viscosity



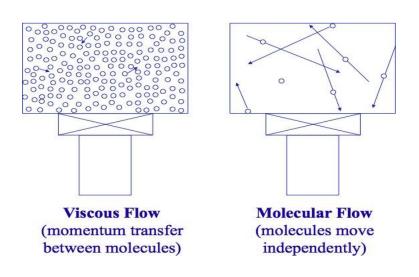
Newtonian fluids

Non- Newtonian fluids

- Variation of Viscosity with Temperature: Viscosity of liquids decreses with increase in temperature while viscosity of gases increases with increase in temperature.
- Cohesive Forces



Molecular Momentum Transfer



Relation between viscosity and temperature :

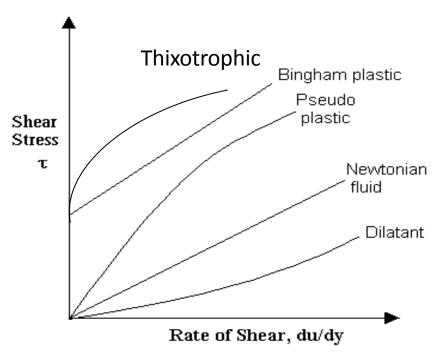
1. For liquids :
$$\mu = \mu_0 \left(\frac{1}{1 + \alpha t + \beta t^2} \right)$$

 μ = viscosity of liquid at t $_{0}$ C in poise. For water : μ 0 = 1.79*10^-3 poise μ 0 = viscosity of liquid at 0 $_{0}$ C in poise. α = 0.03368 α , β = constants for liquids/gases. β = 0.000221

2. For Gases:
$$\mu = \mu_0 + \alpha t - \beta t^2$$

For air : $\mu o = 0.000017$ poise $\alpha = 5.6*10^{-8}$ $\beta = 0.1189*10^{-9}$

• Types of Fluids:



Bingham plastic: resist a small shear stress but flow easily under large shear stresses, e.g. sewage sludge, toothpaste, and jellies.

Pseudo plastic: most non-Newtonian fluids fall under this group. Viscosity decreases with increasing velocity gradient, e.g. colloidal substances like clay, milk, and cement.

Dilatants: viscosity decreases with increasing velocity gradient, e.g. quicksand.

Thixotrophic: non-linear relationship between the shear stress and the rate of angular deformation, beyond an initial yeild stress

Compressibility

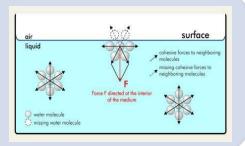
- Defination
- Formula: 1 / Bulk Modulus (K)

Bulk Modulus

- Definition
- Formula: $Bulk \ modulus = \frac{compressive \ stress}{volumetric \ strain} = \frac{-dp}{\underline{dv}}$
- Effect of T & P : dp↑ K ↑ and T ↑ K ↓ (liquids)
- T↑ P↑ K ↑ (gases)
- Isothermal Process : p = K
- Adiabatic process : K = pk

Surface Tension

- Definition
- Formula : 1. Liquid Droplet : $p = 4\sigma/d$
- 2. Hollow Bubble : $p = 8\sigma/d$
- 3. Liquid Jet : $p = 2\sigma/d$
- Units: N/cm2

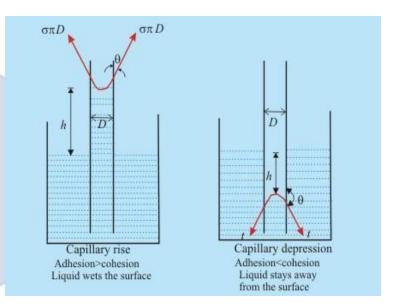


Capillarity

- Definition
- Expression for capillary Rise:

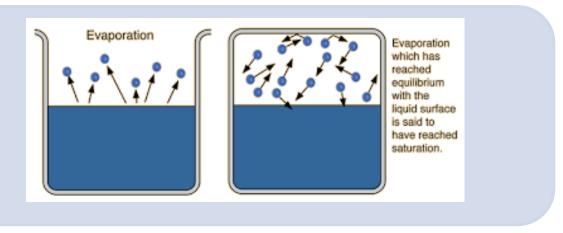
$$h = \frac{4\sigma}{\sigma ad}$$

• Expression for capillary Rise.
$$h = \frac{4\sigma}{\rho g d}$$
• Expression for capillary Fall :
$$h = \frac{4\sigma cos\theta}{\rho g d}$$



Vapour Pressure

Cavitation



Dimensional Analysis

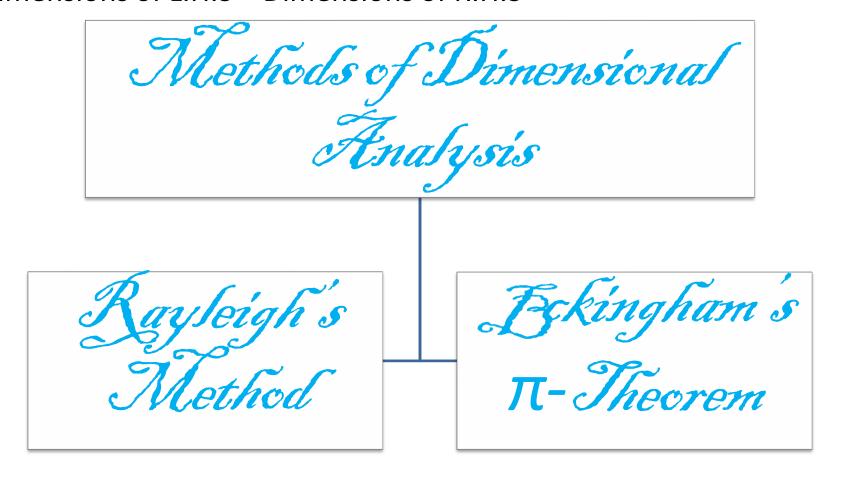
- Method of Dimensions.
- Mathematical Technique used in research work for design and conducting model tests.
- Deals with the dimensions of physical quantities involved in the phenomenon.
- All physical quantities are measured by comparison with respect to an arbitrarily fixed value.
- Length L, Mass M and Time T are three fixed dimensions which are of importance in fluid mechanics.
- These fixed dimensions are called as Fundamental Dimensions or Fundamental Quantities.
- The quantities those are derived from these fundamental quantities are known as Secondary or Derived Quantities. They possess more than one fundamental dimensions.

Dimensional Analysis

S.No.	Physical Quantity	Relation with other physical quantities	Dimensional formula	SI-Unit
1	Area	Length x breadth	[L] x [L] = [M° L² T°]	m²
2	Volume	Length x breadth x height	[L] x [L] x [L] = [Mº L³ Tº]	m³
3	Density	mass volume	$\frac{[M]}{[L^3]} = [M L^{-3} T^0]$	Kg m⁻³
4	Speed or velocity	distance time	$\frac{[L]}{[T]} = [M^{\circ} L T^{-1}]$	m s ⁻¹
5	Acceleration	velocity time	$\frac{[L T^{-1}]}{[T]} = [M^{\circ} L T^{-2}]$	m s ⁻²
6	Momentum	Mass x velocity	$[M] \times [L T^{-1}] = [M L T^{-1}]$	Kg m s⁻¹
7	Force	Mass x acceleration	[M] x [L T-2] = [M L T-2]	N (Newton)
8	Pressure	force area	$\frac{[M L T^{-2}]}{[L^2]} = [M L^{-1} T^{-2}]$	N m ⁻² or Pa (Pascal)
9	Work	Force x distance	$[M L T^{-2}] X [L] = [M L ^{2} T^{-2}]$	J (Joule)
10	Energy	Work	[M L ² T ⁻²]	J
11	Power	work time	$\frac{[M L^2 T^{-2}]}{[T]} = [M L^{-3} T^{-3}]$	W (Watt)
12	Gravitational constant (G)	force x distance ² mass ²	[M ⁻¹ L ³ T ⁻²]	N m² kg-²
13	Impulse	Force x time	$[M L T^{-2}] \times [T] = [M L T^{-1}]$	N s
14	Surface tension	force length	$\frac{[M L T^{-2}]}{[L]} = [M L^0 T^{-2}]$	N m ⁻¹
15	Coefficient of viscosity	force area x velocity gradient	[M L ⁻¹ T ⁻¹]	daP (decapoise)
16	Angle	arc radius	Dimensionless	rad
17	Moment of inertia	Mass x distance ²	[M L ² T ⁰]	Kg m²
18	Angular momentum	Moment of inertia x angular velocity	$[M L^2] \times [T^{-1}] = [M L^2 T^{-1}]$	Kg m² s⁻¹
19	Torque or couple	Force x perpendicular distance	[M L T-2] x [L] = [M L2 T-2]	N m
20	Frequency	$\frac{1}{\text{second}}$	[T·1]	Hz

Dimensional Analysis

- Dimensional Homogenity: It means the dimensions of each term in an equation on both sides are equal.
- Dimensions of L.H.S = Dimensions of R.H.S



Rayleigh's Method

- To define relationship among the variables.
- This method is used for determining the expression for a variable which depends upon maximum three or four variables only.

Methodology:

Let X is a function of X_1, X_2, X_3 and mathematically it can be written as $X = f(X_1, X_2, X_3)$

This can be also written as

 $X = K(X_1^a, X_2^b, X_3^c)$ where K is constant and a, b and c are arbitrarily powers

The values of a, b and c are obtained by comparing the powers of the fundamental dimension on both sides.

• Thus the expression is obtained for dependent vriable.

Rayleigh's Method

Problem: Find the equation for the power developed by a pump if it depends on head H discharge Q and specific weight γ of the fluid.

Solution:

$$\begin{split} P &= f\left(H,\,Q,\,\gamma\right) \\ P &= K \cdot H^a \cdot \,Q^b \cdot \gamma^c \\ [P] &= [H]^a \cdot \,[Q]^b \cdot [\gamma]^c \\ [L^2MT^{-3}] &= [LM^oT^o]^a \cdot \,[L^3M^oT^{-1}]^b \cdot [L^{-2}MT^{-2}]^c \end{split}$$

Power	$= L^2 M T^{-3}$
Head	$= LM^{o}T^{o}$
Discharge	$=L^3M^{o}T^{-1}$
Specific Weight	$= L^{-2}MT^{-2}$

Equating the powers of M, L and T on both sides,

Power of M.
$$1 = c$$

Power of T,
$$-3 = -b - 2$$
 or $b = -2 + 3$ or $b = 1$

Power of L,
$$2 = a + 3b - 2c$$
 or $2 = a + 3 - 2$ or $a = 1$

Substituting the values of a, b and c

$$P = K \cdot H^1 \cdot Q^1 \cdot \gamma^1$$

 $P = K \cdot H \cdot Q \cdot \gamma$ When, $K = 1$ $P = H \cdot Q \cdot \gamma$

Rayleigh's Method

Problem 3: Find an expression for drag force R on a smooth sphere of diameter D moving with uniform velocity V in a fluid of density ρ and dynamic viscosity μ .

Solution:

$$\begin{split} R &= f\left(D,\,V,\,\rho,\,\mu\right) \\ R &= K\cdot D^a\cdot\,V^b\cdot\rho^c,\,\mu^d \\ [R] &= \left[D\right]^a\cdot\,\left[V\right]^b\cdot\left[\rho\right]^c\cdot\left[\mu\right]^d \\ [LMT^{-2}] &= \left[LM^oT^o\right]^a\,\cdot\,\left[LM^oT^{-1}\right]^b\cdot\left[L^{-3}MT^o\right]^c\,\cdot\left[L^{-1}MT^{-1}\right]^d \end{split}$$

Force = LMT^{-2} Diameter = $LM^{o}T^{o}$ Velocity = $LM^{o}T^{-1}$ Mass density = $L^{3}MT^{o}$

Equating the powers of M, L and T on both sides,

Power of M,
$$1 = c + d$$
 or $c = 1 - d$

Power of T,
$$-2 = -b - d$$
 or $b = 2 - d$

Power of L,
$$1 = a + b - 3c - d$$
 or $1 = a + 2 - d - 3(1 - d) - d$

$$1 = a + 2 - d - 3 + 3d - d$$
 or $a = 2 - d$

Substituting teh values of a, b, and c

$$R = K \cdot D^{2-d} \cdot V^{2-d} \cdot \rho^{1-d}, \, \mu^d = K \cdot \frac{D^2}{D^d} \cdot \frac{V^2}{V^d} \cdot \frac{\rho}{\rho^d} \cdot \mu^d$$

$$= K \cdot \rho V^2 D^2 \left[\frac{\mu}{\rho V D} \right]^d = \rho V^2 D^2 \phi \left[\frac{\mu}{\rho V D} \right]$$

This method of analysis is used when number of variables are more.

Theorem:

If there are n variables in a physical phenomenon and those n variables contain m dimensions, then variables can be arranged into (n-m) dimensionless groups called π terms.

Explanation:

Each π term being dimensionless, the dimensional homogeneity can be used to get each π term.

 π denotes a non-dimensional parameter

Method of Selecting Repeating Variables:

- 1. The dependent variable should not be selected as repeating variable.
- 2. Repeating variables selected should not form a dimensionless group.
- 3. Repeating variables togethes must have same number of fundamental dimensions.
- 4. No two repeating variables should have same dimensions.
- 5. Repeating variables should be selected from each of the following properties
 - i. Geometric Property: Length, height, width, area.
 - ii. Flow Property: Velocity, Acceleration, Discharge.
 - iii. Fluid Property: Mass density, Viscosity, Surface tension.

Problem 12.11 The pressure difference Δp in a pipe of diameter D and length l due to viscous flow depends on the velocity V, viscosity μ and density ρ . Using Buckingham's π -theorem, obtain an expression for Δp .

Solution.

 Δp is a function of D, l, V, μ , ρ or $\Delta p = f(D, l, V, \mu, \rho)$

or
$$f_1(\Delta p, D, l, V, \mu, \rho) = 0$$
 ...(i)

Total number of variables, n = 6

Number of fundamental dimension, m = 3

Number of π -terms = n-3=6-3=3

Hence equation (i) is written as $f_1(\pi_1, \pi_2, \pi_3) = 0$...(ii)

Each π -term contains m+1 variables, i.e., 3+1=4 variable. Out of four variables, three are repeating variables.

Choosing D, V, μ as repeating variables, we have π -terms as

$$\pi_1 = D^{a_1} \cdot V^{b_1} \cdot \mu^{c_1} \cdot \Delta \rho$$

 $\pi_2 = D^{a_2} \cdot V^{b_2} \cdot \mu^{c_2} \cdot l$

 $\pi_3 = D^{a_3} \cdot V^{b_3} \cdot \mu^{c_3} \cdot \rho$

$$\pi_1 = D^{a_1} \cdot V^{b_1} \cdot \mu^{c_1} \cdot \Delta p$$

Substituting the dimensions on both sides,

$$M^0L^0T^0 = L^{a_1} \cdot (LT^{-1})^{b_1} \cdot (ML^{-1}T^{-1})^{c_1} \cdot ML^{-1}T^{-2}$$

Equating the powers of M, L, T on both sides,

$$0 = c_1 + 1$$

$$0 = a_1 + b_1 - c_1 - 1$$

$$0 = c_1 + 1,$$
 $\therefore c_1 = -1$
 $0 = a_1 + b_1 - c_1 - 1,$ $\therefore a_1 = -b_1 + c_1 + 1 = 1 - 1 + 1 = 1$
 $0 = -b_1 - c_1 - 2,$ $\therefore b_1 = -c_1 - 2 = 1 - 2 = -1$

Power of
$$T$$
,

Substituting the values of a_1 , b_1 and c_1 in π_1 ,

$$\pi_1 = D^1 \cdot V^{-1} \cdot \mu^{-1} \cdot \Delta p = \frac{D\Delta p}{\mu V}.$$

Second π-term

$$\pi_2 = D^{a_2} \cdot V^{b_2} \cdot \mu^{c_2} \cdot I$$

Substituting the dimensions on both sides,

$$M^0L^0T^0 = L^{a_2} \cdot (LT^{-1})^{b_2} \cdot (ML^{-1}T^{-1})^{c_2} \cdot L.$$

Equating the powers of M, L, T on both sides

$$0 = c_2$$

$$c_2 = 0$$

Power of
$$L$$
,

$$0 = a_2 + b_2 - c_2 + 1,$$

$$0 = c_2,$$
 \therefore $c_2 = 0$
 $0 = a_2 + b_2 - c_2 + 1,$ \therefore $a_2 = -b_2 + c_2 - 1 = -1$
 $0 = -b_2 - c_2,$ \therefore $b_2 = -c_2 = 0$

Power of
$$T$$
,

$$0 = -b_2 - c_2$$

$$b_2 = -c_2 = 0$$

Substituting the values of a_2 , b_2 and c_2 in π_2 ,

$$\pi_2 = D^{-1} \cdot V^0 \cdot \mu^0 \cdot l = \frac{l}{D}$$

Third π-term

$$\pi_3 = D^{a_3} \cdot V^{b_3} \cdot \mu^{c_3} \cdot \rho$$

Substituting the dimension on both sides,

$$M^0L^0T^0 = L^{a_3} \cdot (LT^{-1})^{b_3} \cdot (ML^{-1}T^{-1})^{c_3} \cdot ML^{-3}$$

Equating the powers of M, L, T on both sides

Power of M.

$$0 = c_3 + 1$$
,

Power of L,

$$0 = a_3 + b_3 - c_3 - 3$$

$$0 = c_3 + 1,$$
 $\therefore c_3 = -1$
 $0 = a_3 + b_3 - c_3 - 3,$ $\therefore a_3 = -b_3 + c_3 + 3 = -1 - 1 + 3 = 1$
 $0 = -b_3 - c_3,$ $\therefore b_3 = -c_3 = -(-1) = 1$

Power of T.

$$0 = -b_3 - c_3$$

$$b_3 = -c_3 = -(-1) = 1$$

Substituting the values of a_3 , b_3 and c_3 in π_3 ,

$$\pi_3 = D^1 \cdot V^1 \cdot \mu^{-1} \cdot \rho = \frac{\rho DV}{\mu}$$

Substituting the values of π_1 , π_2 and π_3 in equation (ii),

$$f_1\left(\frac{D\Delta p}{\mu V}, \frac{l}{D}, \frac{\rho DV}{\mu}\right) = 0$$
 or $\frac{D\Delta p}{\mu V} = \phi \left[\frac{l}{D}, \frac{\rho DV}{\mu}\right]$ or $\Delta p = \frac{\mu V}{D} \phi \left[\frac{l}{D}, \frac{\rho DV}{\mu}\right]$

Experiments show that the pressure difference Δp is a linear function $\frac{1}{D}$. Hence $\frac{1}{D}$ can be taken out of the functional as

$$\Delta p = \frac{\mu V}{D} \times \frac{L}{D} \phi \left[\frac{\rho DV}{\mu} \right]$$
. Ans.

Model Analysis

- For predicting the performance of the hydraulic structures (such as dams, spillways etc.) or hydraulic machines (such as turbines, pumps etc.) before actually constructing or manufacturing, models of the structures or machines are made and tests are conducted on them to obtain the desired information.
- Model is a small replica of the actual structure or machine.
- The actual structure or machine is called as Prototype.
- Models can be smaller or larger than the Prototype.
- Model Analysis is actually an experimental method of finding solutions of complex flow problems.

Model Analysis

- Advantages of Dimensional and Modal Analysis :
- 1. Performance of the hydraulic structure or hydraulic machine can be easily predicted, in advance from its model.
- 2. With the help of D.A, a relationship between the variables influencing a flow problem in terms of dimensionless parameters is obtained. This relationship helps in conducting tests on the models.
- 3. Merits of alternative designs can be predicted with the help of model testing. The most and safe design is finally adopted.
- 4. The tests performed on the models can be utilized for obtaining useful information about the performance of the prototypes.
- This can be obtained only if similarity exists between the model and prototype.

- Similarity between the model and prototype in every aspect, which means that the model and prototype have similar properties.
- > Types of Similarities:
- 1. Geometric Similarity: Length, Breadth, Depth, Diameter, Area, Volume etc.
- 2. Kinematic Similarity: Velocity, Acceleration etc.,
- 3. Dynamic Similarity: Time, Discharge, Force, Pressure Intensity, Torque, Power

 Geometric Similarity: The geometric similarity is said to be exist between the model and prototype if the ratio of all corresponding linear dimensions in the model and prototype are equal.

$$\frac{L_{\rm P}}{L_{\rm m}} = \frac{B_{\rm P}}{B_{\rm m}} = \frac{D_{\rm P}}{D_{\rm m}} = L_{\rm r}$$

$$\frac{A_{\mathtt{P}}}{A_{\mathtt{m}}} = L_{r}^{2}$$

$$\frac{V_{p}}{V_{m}} = L_{r}^{3}$$

where Lr is Scale Ratio

2. Kinematic Similarity: The kinematic similarity is said to be exist between model and prototype if the ratios of velocity and acceleration at corresponding points in the model and at the corresponding points in the prototype are the same.

$$\frac{V_{P}}{V_{m}} = V_{r}$$

$$\frac{a_P}{a_m} = a_r$$

where V_r is Velocity Ratio

where ar is Acceleration Ratio

Also the directions of the velocities in the model and prototype should be same

3. Dynamic Similarity: The dynamic similarity is said to be exist between model & prototype if the ratios of corresponding forces acting at the corresponding points are Equal.

$$\frac{F_{\text{P}}}{F_{\text{m}}} = F_r$$

where
$$\mathbf{F}_{\mathbf{r}}$$
 is Force Ratio

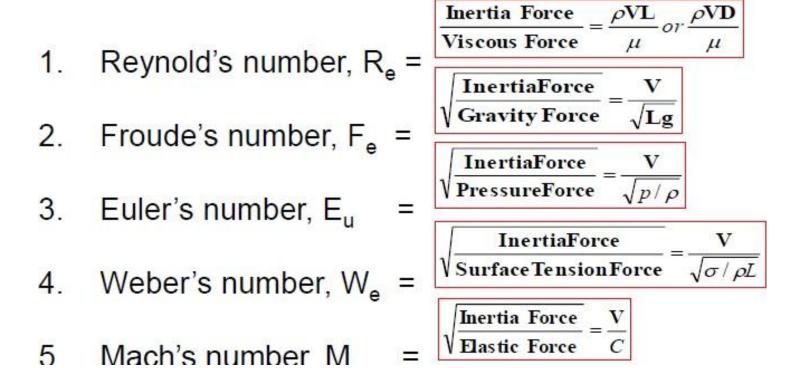
 It means for dynamic similarity between the model and prototype, the dimensionless numbers should be same for model and prototype.

Types of Forces Acting on Moving Fluid

- 1. Inertia Force (Fi): It is the product of mass and acceleration of the flowing fluid and acts in the direction opposite to the direction of acceleration.
- It always exists in the fluid flow problems.
- 2. Viscous Force (Fv): It is equal to the product of shear stress due to viscosity and surface area of the flow.
- 3. Gravity Force (Fg): It is equal to the product of mass and acceleration due to gravity of the flowing fluid.
- 4. Pressure Force (Fp): It is equal to the product of pressure intensity and cross sectional area of flowing fluid.
- 5. Surface Tension Force (Fs): It is equal to the product of surface tension and length of surface of the flowing.
- 6. Elastic Force (Fe): It is equal to the product of elastic stress and area of the flowing fluid.

Dimensionless Numbers

 Dimensionless numbers are obtained by dividing the inertia force by viscous force or gravity force or pressure force or surface tension force or elastic force.



Model Laws

- The laws on which the models are designed for dynamic similarity are called model laws or laws of similarity.
- Reynold's Model Law: Model law in which models are based on Reynold's number.
 - Models based on Reynolds's Number includes:
 - a) Pipe Flow.
 - b) Resistance experienced by Sub-marines, airplanes, fully immersed bodies.
- 2. Froude Model Law: Model law in which models are based on Froude's number.
 - Froude Model Law is applied in the following fluid flow problems: a)Free Surface Flows such as Flow over spillways, Weirs, Sluices, Channels etc.
 - b) Flow of jet from an orifice or nozzle.
 - c) Where waves are likely to formed on surface.

Reynold's Model Law

 If the viscous forces are predominant, the models are designed for dynamic similarity based on Reynold's number.

$$[\mathbf{R}_e]_{m} = [\mathbf{R}_e]_{p}$$

$$\frac{\rho_{\scriptscriptstyle m} V_{\scriptscriptstyle m} L_{\scriptscriptstyle m}}{\mu_{\scriptscriptstyle m}} = \frac{\rho_{\scriptscriptstyle p} V_{\scriptscriptstyle p} L_{\scriptscriptstyle p}}{\mu_{\scriptscriptstyle p}}$$

$$t_r = \text{Time Scale Ratio} = \frac{L_r}{V_s}$$

Velocity, V = Length/Time → T = L/V

$$a_{\rm r}$$
 = Acceleration Scale Ratio = $\frac{V_{\rm r}}{t_{\rm r}}$

Acceleration, a = Velocity/Time → L = V/T

Froude Model Law

 If the gravity force is predominant, the models are designed for dynamic similarity based on Froude number.

$$\begin{bmatrix} F_e \end{bmatrix}_m = \begin{bmatrix} F_e \end{bmatrix}_p \implies \begin{bmatrix} V_m \\ \sqrt{g_m L_m} \end{bmatrix} = \frac{V_p}{\sqrt{g_p L_p}} \implies V_r = VelocityScale Ratio = \sqrt{L_r}$$

$$T_{r} = Scale Ratio for Time = \sqrt{L_{r}}$$

$$T_r =$$
Scale Ratio for Accele ration = 1

$$\mathbf{Q}_{\mathrm{r}} = \mathbf{Scale} \ \mathbf{Ratio} \ \mathbf{for} \ \mathbf{Discharge} = \mathbf{L}_{r}^{2.5}$$

$$\mathbf{F}_{\rm r}$$
 = Scale Ratio for Force = L_r^3

$$\mathbf{F}_{r}$$
 = Scale Ratio for Pressure Intensity = L_{r}

$$\mathbf{P}_{\rm r} =$$
Scale Ratio for Power $= L_r^{3.5}$

Summary

- 10 properties of fluids with numerical.
- Effect of temperature and pressure on all the properties of fluids.
- Rheological diagram and types of fluids.
- Fundamental and secondary quantities.
- Dimensional Homogeneity.
- Rayleigh's method and Buckingham's π theorem.
- Model Analysis and 3 types of similarities.
- 5 types of forces and 5 dimensionless numbers.
- 2 model laws and scale ratio of different quantities.
- Near about 30 formulae's.